

ES Laboratory, LLC

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TECHNICAL DATA SHEET

1. Product Identification

Product name	GE Class A, Magnesium Alloys Etching Solution
Item number(s)	1020
Product type	Etchant for magnesium alloys

2. Description and Application

Class A is a chemical for etching magnesium alloys as part of the pre-penetrant etch process in non-destructive testing (NDT). It prepares magnesium parts for the subsequent fluorescent penetrant inspection as outlined in multiple aerospace manuals, such as GEK 9250.

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3. Composition

Oxalic acid, dihydrate (CAS 6153-56-6)	5 - 10 wt%
Balance	Deionized water

Concentration ranges are shown to protect formulation confidentiality and to allow for batch variation. Only hazardous components are listed.

4. Physical Properties

Appearance	Clear liquid
pH	1 to 2
Odor	Odorless
Solubility in water	Miscible
Chemical stability	Stable under normal conditions of use and storage

5. Directions for Use

- Use only in a well-ventilated area with appropriate personal protective equipment.
- Crystals may form at the bottom of the container in cold weather. Place the bottle in a hot water bath until the crystals re-dissolve before use.
- Etch to the requirement of the governing specification or process sheet, then rinse thoroughly with water before penetrant inspection.
- Keep the container tightly closed when not in use.

6. Shelf Life, Storage and Packaging

Shelf life	1 year from date of manufacture
Made to order	Produced upon request to maximize freshness. Allow 1 business day to fulfill the order.

Storage	Store closed, upright, in a cool, well-ventilated area away from incompatible materials (see SDS).
Packaging	Nalgene® leakproof bottle, HDPE
Documentation	A Certificate of Conformance stating lot number, manufacture date and expiration date is available upon request.

7. Transport Classification (for US & Canada only)

D.O.T. shipping name	Corrosive liquid, acidic, organic, n.o.s. (Oxalic Acid)
Hazard class	8
UN number	UN3265
Packing group	III
Emergency Contact	CHEMTREC® 1-800-424-9300 (US & Canada Only)

8. Suggested Tariff Classification

Suggested HS / HTS code	3822.90.00.00 — Diagnostic or laboratory reagents
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This code is offered as a suggestion only, based on the classification ES Laboratory uses for shipments to Canada. Tariff classification is the responsibility of the importer of record. Customers exporting outside North America should confirm the correct code with their customs broker for the destination country.

9. Safety

This product is an acid solution and is corrosive to skin and eyes. Read the Safety Data Sheet (SDS) before use and wear appropriate personal protective equipment. The Safety Data Sheet is available at www.eslaboratory.com/sds.html.

The information above is believed to be accurate and represents the best information currently available to us. ES Laboratory, LLC makes no warranty, express or implied, as to its accuracy, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes.

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